

# Avoid mastitis by poor milking!



Change **liners on time!**

After 2500 milkings...

**Swiftflo Rotary**



Experience the difference...  
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# Rotary control chart

- Period of use of liners in weeks **(at 2 milkings a day)**
- In case you're milking the cows **3x a day**, you need to multiply the number of cows **by 1,5 to calculate** the period of use of the liners.
- After **1800 milkings** you can **retighten the liners**.
- **Calculation example:**  
 $250 \text{ cows} / 30 \text{ clusters} \times 2 \text{ times milking} = 16,67$  then  
 $2500 \text{ milkings} / 16,67 = 150 \text{ days}$   
 $7 \text{ days a week} = \mathbf{21 \text{ weeks}}$

		Number of clusters						
		30	40	50	60	70	80	100
Number of cows	150	26	26	26	26	26	26	26
	200	26	26	26	26	26	26	26
	250	21	26	26	26	26	26	26
	300	18	24	26	26	26	26	26
	350	15	20	26	26	26	26	26
	400	13	18	22	26	26	26	26
	450	12	16	20	24	26	26	26
	500	11	14	18	21	25	26	26
	600	9	12	15	18	21	24	26
	700	8	10	13	15	18	20	26
	800	7	9	11	13	16	18	22
	900	6	8	10	12	14	16	20
	1000	5	7	9	11	13	14	18
	1100	5	6	8	10	11	13	16
	1200	4	6	7	9	10	12	15
1300	4	5	7	8	10	11	14	
1400	4	5	6	8	9	10	13	
1500	4	5	6	7	8	10	12	

Change every ... weeks by 2 milkings a day



**Note! Liners need to be replaced at least every 26 weeks (6 months).**  
 Even if your calculation exceeds 26 weeks, you still need to replace the liners every 6 months.

Next Change Date: .....	Next Change Date: .....	Next Change Date: .....	Next Change Date: .....	Next Change Date: .....
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Ask your **dealer** for possibilities to have the liners installed by the **service technician!**

