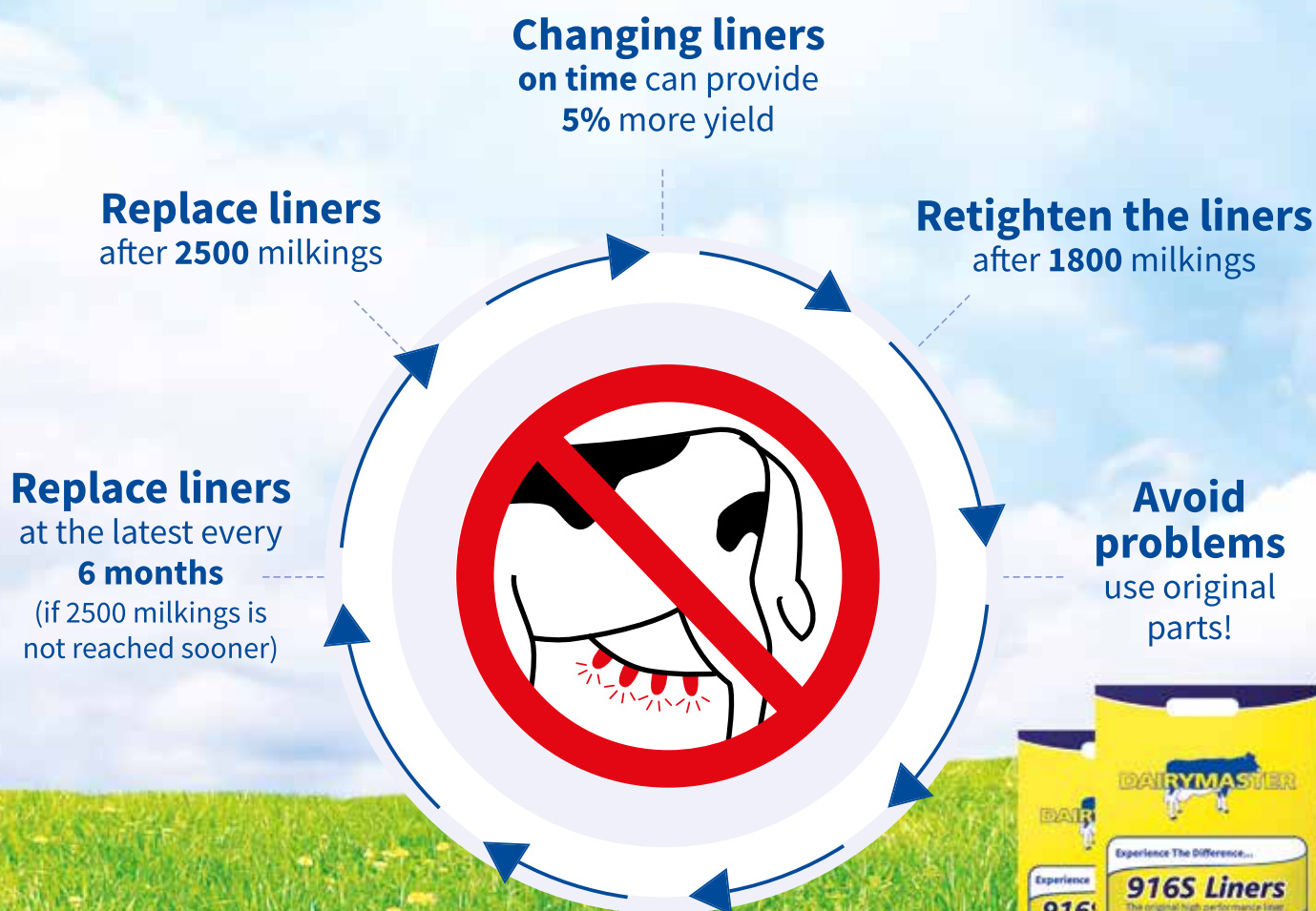


Avoid mastitis by poor milking!



Change **liners on time!**

After 2500 milkings...

Swing-Over/Double-Up



Experience the difference...
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Swing-Over/Double-Up control chart

- Period of use of liners in weeks (at 2 milkings a day)

- In case you're milking the cows **3x a day**, you need to multiply the number of cows **by 1,5 to calculate** the period of use of the liners.

- After **1800 milkings** you can **retighten the liners**

- Calculation example:**
 $150 \text{ cows} / 22 \text{ clusters} \times 2 \text{ times milking} = 13,63$ then
 $2500 \text{ milkings} / 13,63 = 183 \text{ days} / 7 \text{ days a week} = 26 \text{ weeks}$

		Number of clusters																
		8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
Number of cows	10																	
	20																	
	30																	
	40																	
	50	26																
	60	24																
	70	20	26															
	80	18	22	26														
	90	16	20	24	26													
	100	14	18	21	25	26												
	125	11	14	17	20	23	26	26										
	150	10	12	14	17	19	21	24	26	26								
	175		10	12	14	16	18	20	22	24	26	26						
	200			11	13	14	16	18	20	21	23	25	26					
	225				11	13	14	16	17	19	21	22	24	25				
	250				10	11	13	14	16	17	19	20	21	23	24	26	26	26
	275					10	12	13	14	16	17	18	19	21	22	23	25	26
300						11	12	13	14	15	17	18	19	20	21	23	24	

Change every ... weeks by 2 milkings a day



Note! Liners need to be replaced at least every 26 weeks (6 months).
 Even if your calculation exceeds 26 weeks, you still need to replace the liners every 6 months.

Next Change Date:	Next Change Date:	Next Change Date:	Next Change Date:	Next Change Date:
Next Change Date:	Next Change Date:	Next Change Date:	Next Change Date:	Next Change Date:
Next Change Date:	Next Change Date:	Next Change Date:	Next Change Date:	Next Change Date:

Ask your **dealer** for possibilities to have the liners installed by the **service technician!**

